# COMPANY PROFILE PT TOSHIN PRIMA FINE BLANKING

A member of Indoprima Group



25 Nov 2016













Disc Pad Brake Shoes

Joint Venture with: MK KASHIYAMA Corp.

CHG (Soft & Metal) Secondary Gasket Sheet for Gasket Wire Mesh Hook Filter TAPS

Joint Venture With: NIPPON REINZ Co., Ltd.

Fine Blanking Special Press Part

Joint Venture with: TOSHIN Co., Ltd.

## **Clutch Facing**

Joint Venture with: EXEDY FRICTION MATERIAL Co., Ltd.

Machineries
Mould & dies
Jig & Tools

**Industrial Equipment** 

# Wire Harness & Battery Cable Assy

Technical Assistance by: MITSUBISHI CABLE INDUSTRIES Ltd. (Originated)

### **Combination Switch**

Technical Assistance by: CARSHOW AUTOMOTIVE PRODUCTS Co., Ltd.

# **Brake Lining**

Technical Assistance by: MITSUBISHI MATERIAL KENZAI Co.,Ltd. (Originated)

### **Wire Harness**

Joint Venture with: SUMITOMO WIRING SYSTEM Ltd.

Leaf Springs
Coil Springs
Engine Valve Spring

Technical Assistance by: MITSUBISHI STEEL MFG Co., Ltd MURATA SPRING Co., Ltd

# **Spring Steel Flat Bar**

Technical Assistance by: MITSUBISHI STEEL MFG Co., Ltd

# Flat & Round Special Steel

Joint Venture with: MITSUBISHI STEEL MFG Co., Ltd

Automotive Wire Battery Cable Corrugated Tubes Vinyl Tubes

Technical Assistance by: SUMITOMO WIRING SYSTEM Ltd.

# WHO WE ARE



PT Toshin Prima Fine-blanking is a joint venture company between:

- •PT Indoprima Gemilang <a href="http://www.indoprimagemilang.com/">http://www.indoprimagemilang.com/</a>, an automotive parts manufacturing company for global market and,
- •Toshin Co. Ltd *http://www.toshin-g.co.jp/*, a fine blanking parts and progressive press parts making company in Japan.

and thus become a member of Indoprima Group.

Address: Jl. Margomulyo Indah Blok C-1, Tandes - Surabaya

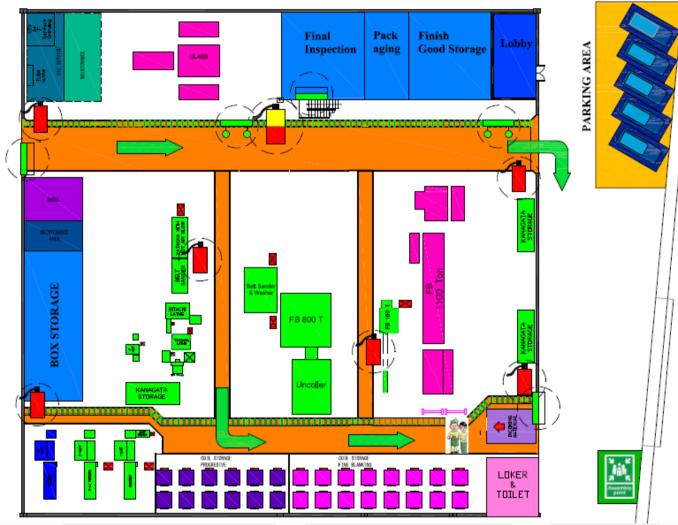
Established on October 3, 2012

Factory building: 2652 m2

First production on May 2013







**Evacuation Route** 



P110T

P160T



# Production machines:

- •FB 800 ton (HFA 8000 smartline) line
- •FB 1100 ton line
- •*FB160 ton (GKP)*
- •Ultimate Link Aida 600 ton (UL600T) Progressive and 3D transfer
- •Progressive & 3D transfer press 400T
- •Progressive Press Aida 110 ton
- •Progressive Press Aida 160 ton
- •CNC lathe Hitachi
- •CNC lathe Takizawa
- •Tapping machine
- •Spot Welding Machine



# Inspection facilities – Surabaya:

- •CNC CMM 500x700
- •Contracer

Inspection facilities in Jakarta – Cibitung (Group)

- •Laboratory for Microstructure test
- Microscope
- Hardness tester (Micro Vickers and Rockwell)





Fine Blanking 800T: max thickness 12 mm - Tandem and Progressive capability



FB1100T Max thick 10 mm
-Tandem and Progressive capability





Fine Blanking 160T: max thickness 6 mm





P400T with progressive and 3D transfer: Max thick 6 mm, deep stroke (max parts height 125 mm)



UL600T AIDA Max thick 8 mm, progressive 3D transfer





P110T with progressive: Max thick 3.2 mm



P160T with progressive: Max thick 3.2 mm



# OUR FACILITIES SECONDARY PROCESS



Sander and Cleaning for anti rust



**CNC** Lathe

- Also barrel process.



# **OUR FACILITIES - INSPECTION FACILITIES**



CNC CMM
Mitutoyo
500x700
-Ability for
Countour Tracing
-Accuracy 0.01
micron



Contracer-Ability forCountour Tracing





# **OUR EXPERTISE**

• Fine blanking technology



FB800 ton



FB160 ton







- Others progressive product such as Gasket, seat parts, etc.
- We are offering VA capabilities
- For product which formerly use Forging process, welding process and machining

Or for high precission parts which produced by machining.















# Addition on Value is our Strength

How can we give you an addition on Value?



Old process : 8 x tandem press  $\rightarrow$  Sander  $\rightarrow$  Heat & Surf Treatment

New

1 x Fine Blank press  $\rightarrow$  Shaving  $\rightarrow$  Sander  $\rightarrow$  Heat & Surf

Teatment dem press Had better cost, better concentricity and had better surface

Old process : 4x tandem press → Drilling → Grinding

New

1 x Fine Blank press  $\rightarrow$  Sander  $\rightarrow$ 

Hautvedencoresberte Phillipsosition indingad better surface quality and flatness



Old process : Progressive press → Welding

New

Progressive press only welding pipe (better cost, better strength)



# Addition on Value is our Strength – cont'd



Old process : Forging → Machining

New

1 x Fine Blank progressive press → Sander

Hadrsinger to Mastiningenter pos. and had better surface

quality



Old process : Forging – Machining (Range 30 micron) → Plating in Japan

New

UL 600ton Precission Transfer Press → Plating (Lapan) Forging → Machining (Range 30 micron) → Plating in Had better cost and speed



# TPF PRODUCT LINE UP

2W/4W

LEVEL



2W



**4W** 

1ST TIER

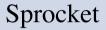








Plate Crank Pulser

2<sup>ND</sup> TIER

**Spring Seat** 

















Plate Clutch Hub:





# **TPF PARTS**

# **Heat Cover Engine parts Muffler Parts Clutch Parts Seat Parts**















# **OUR CUSTOMER**

# 1ST TIER:

- PT. Honda Prospect Motor **HONDA**
- PT. Astra Honda Motor
- PT. Yamaha Indonesia Motor Manufacturing



- PT. Suzuki Indomobil Motor \$\sum\_{\text{SUZUKI}}\$
- PT ASTRA DAIHATSU MOT

  DAIHATSU

  DAIHATSU



# **OUR CUSTOMER**

# 2ND TIER:

- PT. Aisin Indonesia
- PT. Chiyoda Industry Indonesia 💿 💷
- PT. Yutaka Manufacturing Indonesia



- Calsonic Kansei Corp. Calsonic Kansei
- NRZ (Nippon Reinz Co. Ltd) Japan
- PT. Kayaba Indonesia
- PT. MK Prima Indonesia
- PT Akebono Brake Astra Indonesia
- PT Advics Manufacturing Indonesia





# LOGISTIC & DELIVERY SYSTEM - 30 OVER YEARS OF EXPERIENCE IN OEM SERVING OUR CUSTOMER WITH NO WORRIES

Indoprima has 2(two) representative office & warehouse for supporting the distribution of goods to customers with address in:

- -Kawasan Industri Pulogadung Blok EE no.4 Jakarta Timur
- -Kawasan Industri MM2100 Cibitung, Bekasi



# Delivery system Surabaya to Jakarta:

By Truck







Daily schedule: 2 trucks/day

Delivery system at customer:

- Delivery Note (day&night)
- Kanban
- Junbiki



















# TERIMA KASIH THANK YOU ありがとうございました。

